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WE CLAIM:

1. A method for removal of post reactive ion etch sidewall polymer rails on a Al/Cu metal line of a semiconductor or microelectronic composite structure comprising:

supplying a mixture of an etching gas and an acid das into a vacuum chamber in which said neutralizing composite structure is supported to form a water soluble material\of sidewall polymer rails left behind hetal line from the RIE the Al/Cu process; removing the water soluble material with deionized water; and removing photo-resist from said composite structure by either a water-only plasma process or a chemical down stream etching method.

- 2. The method of claim 1 wherein said composite structure comprises a silicon oxide interlayer dielectric, a barrier layer, a metal stack layer, and a photoresist layer.
- 3. The method of claim 2 wherein said etching gas is HF and said acid neutralizing gas is NH₃.
- 25 4. The method of claim 3 wherein removing said photo-resist accomplished at temperatures greater than 200°C.
- 5. The method of claim 1 wherein said mixture of said etching gas and said acid neutralizing gas is in the form of a plasma.
- 6. A method for removal of post ion etch sidewall polymer rails on a Al/Cu metal line of a semiconductor or microelectronic composite structure comprising:

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forming a water-only plasma process to strip the photo-resist layer of a semiconductor or micro-electronic composite structure previously subjected to a RIE process;

supplying a mixture of an etching gas and an acid neutralizing gas into a vacuum chamber on which said structure is supported to form a water soluble material of sidewall polymer rails left behind on the Al/Cu metal line from the RIE process; and

removing the water soluble material with deionized water.

- 7. The process of claim 6, wherein the water-only plasma process is conducted at temperatures between about 175-275°C to limit the thickness of the sidewall polymer.
- 8. The process of claim 7 wherein said composite structure comprises a silicon oxide interlayer dielectric, a barrier layer, a metal stack layer, and a photo-resist layer.
 - 9. The process of claim 8 wherein said etching gas is HF and said acid neutralizing gas is NH3.
 - 10. The process of claim 6 wherein said mixture of said etching gas and said acid neutralizing gas is in the form of a plasma.
- 30 11. An integrated metal etch tool operable to perform the method as recited in claim 6.
 - 12. An integrated metal etch tool operable to perform the method as recited in claim 7.

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